



Dye Sublimation printing uses special heat-sensitive dyes to print graphics onto special transfer paper. Sublimation ink is unique as it converts from a solid to a gas without going through a liquid form. The conversion is initiated by heat and pressure, the high temperature - from a heat transfer press - opens pores of the polymer fabrics, allowing gases to enter. When the temperature drops, the pores close and the gas reverts to a solid state. The print then becomes infused in the polymer

Sublimation printing can unleash the full potential of any design:

- No set up costs**
- No limits on logos or colours**
- No costs for adding individual names or numbers**
- Full customised designs**



Artwork

We ask that all designs be sent in vector format where possible as this is easiest to work with. We are able to print photos and images; however, the quality that goes in is the quality that comes out (highest resolution possible is best).

Fonts and colours can be matched as near to, or you can use the Patone + Solid Coated chart to select design colours.

PLEASE NOTE THAT 100% ACCURACY OF WHAT IS SHOWN ON SCREEN IS NOT ALWAYS GUARANTEED DUE TO DIFFERENCE BETWEEN INK COLOURS AND PIXELS.

FILE TYPES
VECTOR VS. RASTER

RASTER	VECTOR
	
<ul style="list-style-type: none">.bmp.jpg or .jpeg.psd.tif.gif.png	<ul style="list-style-type: none">.svg.ai.eps*.pdf* <p><i>Look for smooth lines and not pixelated edges to know if your artwork is vector</i></p>

Manufacturing Time

Manufacturing takes 4 -6 weeks minimum from artwork approval date - delivery dates will also need to be considered for outer Adelaide metro and orders outside South Australia.

Caring for Garments

The garment should be washed separately in cold water, with no bleach or fabric softener, and dried separately. When these garments are washed or dried with other products, zippers, Velcro, or even heavier fabric, can cause the garment to pull or pic. If possible hang dry or dry separately on low to medium heat.

Avoid leaving garments wet or in direct sunlight for long periods of time.

SUBLIMATION SIZING

Polos / Tees / Guernseys / Jackets

WOMEN

SIZE	6	8	10	12	14	16	18	20	22	24	26
1/2 Chest (CM)	42.5	45	47.5	50	52.5	55	57.5	60	64.5	69.5	74.5

MEN

SIZE	XS	S	M	L	XL	2XL	3XL	5XL
1/2 Chest (CM)	49	53	55.5	58	60.5	63	68	73

KIDS

SIZE	4	6	8	10	12	14	16
1/2 Chest (CM)	36	38	40	42	44	46	49

*sizing may vary +/- 1 cm



Half Chest Measurement
Measure Garment Under Sleeves

Shorts / Pants

KIDS / MENS

	4Y	6Y	8Y	10Y	12Y	14Y	16Y	S	M	L	XL	2XL	3XL	5XL
1/2 Waist with elastic (CM)	37	39	41	43	45	48	51	53.5	56	58.5	61	63.5	66	70

WOMENS

	XS	S	M	L	XL	2XL
1/2 Waist with elastic (CM)	44	49	52.5	62	66	73

PRICING + COLOURS



Quantity **1 - 10** **11 +**

Shorts **\$35 +GST** **\$30 +GST**

Polos / Tees / Guernseys **\$40 +GST** **\$35 +GST**

Jackets / Track Tops and Bottoms **\$60 +GST** **\$55 +GST**

PLEASE USE CODES AND NOT NAMES WHEN CHOOSING COLOURS (NAMES ARE A GUIDE)

229 C	216 C	2425C	227 C	215 C	218 C	182 C	7621 C		
Wine	Burgundy	Raspberry	Fuchsia	Cranberry	Pink	Light Pink	Sangria		
187 C	188 C	202 C	704 C	186 C	7597 C	7584 C	032 C	7416 C	
Dark Red	Brick	Garnet	Rust	Red	Spice	Burnt Orange	Poppy	Coral	
159 C	165 C	152 C	1495 C	144 C	1225 C	1355 C	108 C	380 C	382 C
Texas Orange	Orange	Desert Orange	Tangerine	Pumpkin	Laker Yellow	Butter	Yellow	Pistachio	Spring
3425 C	3298 C	349 C	354 C	369 C	7488 C	374 C	365 C	7727 C	578 C
Emerald	Pine	Kellv	Irish	Apple	Lime	Kiwi	Lettuce	Ivv	Mint
3435 C	417 C	7494 C	576 C	564 C	339 C	326 C	329 C	320 C	3115 C
Forest	Moss	Basil	Olive	Ocean Wave	Jade	Teal	Juniper	Peacock	Aqua
7703 C	289 C	302 C	7462 C	3025 C	7700 C	641 C	300 C	638 C	7689 C
Caribbean	Navy	Sapphire	Honolulu	Lagoon	Aspen Blue	Medi	Superman	Turquoise	Malibu Blue
801 C	635 C	283 C	542 C	3005 C	285 C	7683 C	646 C	654 C	287C
801c	Robin's Egg	Light Blue	University	Azure	Sky Blue	Nautical	Dutch	Deep Blue	Marine

2758 C	661 C	2685 C	519 C	267 C	254 C	Purple C	271 C	265 C	7677C
Regal	Royal	Purple	Eggplant	Violet	Orchid	Dahlia	Lavender	Amethyst	Majestic
537 C	428 C	430 C	Cool ₅ Gray	Cool ₁₀ Gray	7545 C	432C	2167C	Black 4 C	
Glacier	Silver	Ash	Dove	Charcoal	Dark Charcoal	Smoke	Slate	Chocolate	
7504 C	7536 C	7529 C	7499 C	7541 C					
Mocha	Khaki	Tan	Cream	Arctic Grey					

Please note the colours on this chart are a general representation. Actual ink colours may differ due to your computer display. For large orders requiring dedicated colours, a full chart can be sent. We aim to match colours as close to artwork as possible