



Dye Sublimation printing uses special heat-sensitive dyes to print graphics onto special transfer paper. Sublimation ink is unique as it converts from a solid to a gas without going through a liquid form. The conversion is initiated by heat and pressure, the high temperature - from a heat transfer press - opens pores of the polymer fabrics, allowing gases to enter. When the temperature drops, the pores close and the gas reverts to a solid state. The print then becomes infused in the polymer

Sublimation printing can unleash the full potential of any design:

- No set up costs**
- No limits on logos or colours**
- No costs for adding individual names or numbers**
- Full customised designs**



Artwork

We ask that all designs be sent in vector format where possible as this is easiest to work with. We are able to print photos and images; however, the quality that goes in is the quality that comes out (highest resolution possible is best).

Fonts and colours can be matched as near to, or you can use the Patone + Solid Coated chart to select design colours.

PLEASE NOTE THAT 100% ACCURACY OF WHAT IS SHOWN ON SCREEN IS NOT ALWAYS GUARANTEED DUE TO DIFFERENCE BETWEEN INK COLOURS AND PIXELS.

FILE TYPES
VECTOR VS. RASTER

| RASTER | VECTOR |
|--|--|
|  |  |
| <ul style="list-style-type: none">.bmp.jpg or .jpeg.psd.tif.gif.png | <ul style="list-style-type: none">.svg.ai.eps*.pdf* <p><i>Look for smooth lines and not pixelated edges to know if your artwork is vector</i></p> |

Manufacturing Time

All manufacturing takes 3-4 weeks after approval of design proof.

Caring for Garments

The garment should be washed separately in cold water, with no bleach or fabric softener, and dried separately. When these garments are washed or dried with other products, zippers, Velcro, or even heavier fabric, can cause the garment to pull or pick. If possible hang dry or dry separately on low to medium heat.

SUBLIMATION SIZING

Polos / Tees / Guernseys / Jackets

WOMEN

| SIZE | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 22 | 24 | 26 |
|----------------|------|----|------|----|------|----|------|----|------|------|------|
| 1/2 Chest (CM) | 42.5 | 45 | 47.5 | 50 | 52.5 | 55 | 57.5 | 60 | 64.5 | 69.5 | 74.5 |

MEN

| SIZE | XS | S | M | L | XL | 2XL | 3XL | 5XL |
|----------------|----|----|------|----|------|-----|-----|-----|
| 1/2 Chest (CM) | 49 | 53 | 55.5 | 58 | 60.5 | 63 | 68 | 73 |

KIDS

| SIZE | 4 | 6 | 8 | 10 | 12 | 14 | 16 |
|----------------|----|----|----|----|----|----|----|
| 1/2 Chest (CM) | 36 | 38 | 40 | 42 | 44 | 46 | 49 |

*sizing may vary +/- 1 cm



Half Chest Measurement
Measure Garment Under Sleeves

Shorts / Pants

KIDS / MENS

| | 4Y | 6Y | 8Y | 10Y | 12Y | 14Y | 16Y | S | M | L | XL | 2XL | 3XL | 5XL |
|-----------------------------|----|----|----|-----|-----|-----|-----|------|----|------|----|------|-----|-----|
| 1/2 Waist with elastic (CM) | 37 | 39 | 41 | 43 | 45 | 48 | 51 | 53.5 | 56 | 58.5 | 61 | 63.5 | 66 | 70 |

WOMENS

| | XS | S | M | L | XL | 2XL |
|-----------------------------|----|----|------|----|----|-----|
| 1/2 Waist with elastic (CM) | 44 | 49 | 52.5 | 62 | 66 | 73 |

PRICING + COLOURS



| Quantity | 1 - 5 | 6 -10 | 11 + |
|---|------------------|------------------|------------------|
| Shorts | \$35 +GST | \$33 +GST | \$30 +GST |
| Polos / Tees / Guernseys | \$40 +GST | \$38 +GST | \$35 +GST |
| Jackets / Track Tops and Bottoms | \$60 +GST | \$58 +GST | \$55 +GST |

PLEASE USE CODES AND NOT NAMES WHEN CHOOSING COLOURS (NAMES ARE A GUIDE)

| | | | | | | | | | |
|-----------------------|----------------------|------------------------|---------------------|---------------------|------------------------|------------------------|-------------------|--------------------|-----------------------|
| 229 C Wine | 216 C Burgundy | 2425C Raspberry | 227 C Fuchsia | 215 C Cranberry | 218 C Pink | 182 C Light Pink | 7621 C Sangria | | |
| 187 C Dark Red | 188 C Brick | 202 C Garnet | 704 C Rust | 186 C Red | 7597 C Spice | 7584 C Burnt Orange | 032 C Poppy | 7416 C Coral | |
| 159 C Texas Orange | 165 C Orange | 152 C Desert Orange | 1495 C Tangerine | 144 C Pumpkin | 1225 C Laker Yellow | 1355 C Butter | 108 C Yellow | 380 C Pistachio | 382 C Spring |
| 3425 C Emerald | 3298 C Pine | 349 C Kellv | 354 C Irish | 369 C Apple | 7488 C Lime | 374 C Kiwi | 365 C Lettuce | 7727 C Ivv | 578 C Mint |
| 3435 C Forest | 417 C Moss | 7494 C Basil | 576 C Olive | 564 C Ocean Wave | 339 C Jade | 326 C Teal | 329 C Juniper | 320 C Peacock | 3115 C Aqua |
| 7703 C Caribbean | 289 C Navy | 302 C Sapphire | 7462 C Honolulu | 3025 C Lagoon | 7700 C Aspen Blue | 641 C Medi | 300 C Superman | 638 C Turquoise | 7689 C Malibu Blue |
| 801 C 801c | 635 C Robin's Egg | 283 C Light Blue | 542 C University | 3005 C Azure | 285 C Sky Blue | 7683 C Nautical | 646 C Dutch | 654 C Deep Blue | 287C Marine |

| | | | | | | | | | |
|------------------|-----------------|------------------|--------------------------------|-------------------------------------|-------------------------|--------------------|-------------------|---------------------------|-------------------|
| 2758 C Regal | 661 C Royal | 2685 C Purple | 519 C Eggplant | 267 C Violet | 254 C Orchid | Purple C Dahlia | 271 C Lavender | 265 C Amethyst | 7677C Majestic |
| 537 C Glacier | 428 C Silver | 430 C Ash | Cool ₅ Gray Dove | Cool ₁₀ Gray Charcoal | 7545 C Dark Charcoal | 432C Smoke | 2167C Slate | Black 4 C Chocolate | |
| 7504 C Mocha | 7536 C Khaki | 7529 C Tan | 7499 C Cream | 7541 C Arctic Grey | | | | | |

Please note the colours on this chart are a general representation. Actual ink colours may differ due to your computer display. For large orders requiring dedicated colours, a full chart can be sent. We aim to match colours as close to artwork as possible